REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Citric Acid anhydrous

Date of issue: 2019-07-03 **Revision date: 2025-02-27** **Version: R0005.0001**

1. IDENTIFICATION

A. Product name

- Citric Acid anhydrous

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Emergency telephone number : 82-31-495-4055

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Skin corrosion/irritation : Category1A
- Serious eye damage/irritation : Category1
- Respiratory sensitization : Category1
- Skin sensitization : Category1
- Specific target organ toxicity(Single exposure) : Category3(Respiratory tract irritation)
- Specific target organ toxicity(Repeated exposure) : Category2

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Danger

○ **Hazard statements**

- H314 Causes severe skin burns and eye damage
- H317 May cause an allergic skin reaction
- H318 Causes serious eye damage
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure (Refer Section SDS 11)

○ **Precautionary statements**

1) Prevention

- P260 Do not breathe dust/fume.
- P261 Avoid breathing dust/fume.
- P264 Wash hands thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P285 In case of inadequate ventilation wear respiratory protection.

2) Response

- P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
- P363 Wash contaminated clothing before reuse.

3) Storage

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

○ **NFPA grade (0 ~ 4 level)**

- Health : 3 , Flammability : 1, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Citric acid	Anhydrous citric acid ; 2-Hydroxypropanetricarboxylic acid ; Beta-hydroxy-tricarboxylic Acid ; 2-Hydroxy-1,2,3-propanetricarboxylic acid ; 3-Carboxy-3-hydroxypentane-1,5-dioic acid ;	77-92-9	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.
- Remove to fresh air and keep at rest in a position comfortable for breathing.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Keep unauthorized personnel out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Notify your local firestation and inform the location of the fire and characteristics hazard.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Avoid inhalation of materials or combustion by-products.
- Keep containers cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Ventilate closed spaces before entering.
- Do not touch spilled material. Stop leak if you can do it without risk.
- Move container to safe area from the leak area.
- Remove all sources of ignition.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small liquid state spills: Appropriate container for disposal of spilled material collected.
- Put the spilled material in an appropriate containers and clean the contaminated area

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Avoid direct physical contact.
- Comply with all applicable laws and regulations for handling
- Do not handle until all safety precautions have been read and understood.
- Operators should wear antistatic footwear and clothing.

B. Conditions for safe storage, including any incompatibilities

- Check regularly for leaks.
- Do not use damaged containers.
- Store according to current laws and regulations
- Please pay attention to incompatibilities materials and conditions to avoid.
- Collected them in sealed containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- Not available

○ **OSHA PEL**

- Not available

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Dust, mist, fume-purifying respiratory protection
- Air-purifying respirator with high-efficiency particulate filtering
- Any respiratory protection with a electromotion fan(for dust, mist, fume-purifying)
- Self-contained breathing apparatus with a corpuscle filter of high efficiency
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate glove.

○ **Skin protection**

- Wear appropriate clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Solid(Other)
- Color	colorless
B. Odor	odorless
C. Odor threshold	Not available
D. pH	Not available

E. Melting point/Freezing point	153 ℃
F. Initial Boiling Point/Boiling Ranges	175 ℃
G. Flash point	100 ℃
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	2.29 / 0.28 %
K. Vapour pressure	Not available
L. Solubility	59 g/100㎖ (20℃)
M. Vapour density	Not available
N. Specific gravity(Relative density)	1.665 (20℃)
O. Partition coefficient of n-octanol/water	-1.7
P. Autoignition temperature	1010 ℃
Q. Decomposition temperature	175 ℃
R. Viscosity	6.5 cP (50% , 25℃)
S. Molecular weight	192.12

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- May cause allergy or asthma symptoms or breathing difficulties if inhaled
- May cause respiratory irritation.

○ **(Oral)**

- Not available

○ **(Eye·Skin)**

- Causes serious eye damage
- Causes severe skin burns and eye damage
- May cause an allergic skin reaction

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- [Citric acid] : LD50 = 3000 ㎎/㎏ Rat (OECD SIDS, IUCLID)

*** Dermal**

- Not available

*** Inhalation**

- Not available

○ **Skin corrosion/irritation**

- Causes severe skin burns and eye damage

○ **Serious eye damage/irritation**

- Causes serious eye damage

○ **Respiratory sensitization**

- May cause allergy or asthma symptoms or breathing difficulties if inhaled

○ **Skin sensitization**

- May cause an allergic skin reaction

○ **Carcinogenicity**

*** IARC**

- Not available

*** OSHA**

- Not available

*** ACGIH**

- Not available

*** NTP**

- Not available

*** EU CLP**

- Not available

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Not available

○ **STOT-single exposure**

- May cause respiratory irritation.

○ **STOT-repeated exposure**

- May cause damage to organs through prolonged or repeated exposure

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [Citric acid] : LC50 = 48 ㎎/ℓ 96 hr Leuciscus idus (ECOTOX)

○ **Crustaceans**

- [Citric acid] : LC50 = 160 ㎎/ℓ 48 hr (ECOTOX)

○ **Algae**

- Not available

B. Persistence and degradability

○ **Persistence**

- [Citric acid] : log Kow = -1.7 (ICSC)

○ **Degradability**

- [Citric acid] : BOD5/COD = 0.72 (OECD SIDS)

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- [Citric acid] : BCF = 3.2 (NLM)

○ **Biodegration**

- [Citric acid] : Biodegradability = 98 (%) 7 day (OECD SIDS)

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designated waste is mixed, it is difficult to treat separately, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.

B. Special precautions for disposal

- The user of this product must dispose by oneself or entrust it to a waste disposer, a person who recycles other's waste or establishes and operates waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- Not applicable

B. Proper shipping name

- Not applicable

C. Hazard Class

- Not applicable

D. IMDG CODE/IATA DGR Packing group

- Not applicable

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : Not available
- EmS SPILLAGE SCHEDULE : Not available
- Air transport(IATA): Not subject to IATA regulations.

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- Not applicable

○ **Information of EU Classification**

*** Classification**

- Not applicable

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- Not applicable

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2019-07-03

C. Revision number and Last date revised

- 4 times, 2025-02-27

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).