REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Hexanes

Date of issue: 2019-03-13 **Revision date: 2023-03-28** **Version: R0003.0001**

1. IDENTIFICATION

A. Product name

--Hexanes

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Emergency telephone number : 82-31-495-4055

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Flammable liquids : Category2
- Skin corrosion/irritation : Category2
- Serious eye damage/irritation : Category2A
- Reproductive toxicity : Category2
- Specific target organ toxicity(Single exposure) : Category3(Narcotic effects)
- Specific target organ toxicity(Single exposure) : Category3(Respiratory tract irritation)
- Specific target organ toxicity(Repeated exposure) : Category2
- Aspiration hazard : Category1

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Danger

○ **Hazard statements**

- H225 Highly flammable liquid and vapour
- H304 May be fatal if swallowed and enters airways
- H315 Causes skin irritation
- H319 Causes serious eye irritation
- H335 May cause respiratory irritation.
- H336 May cause drowsiness and dizziness.

- H361 Suspected of damaging fertility or the unborn child
- H373 May cause damage to organs through prolonged or repeated exposure (Refer Section SDS 11)

○ **Precautionary statements**

1) Prevention

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools. Flammable liquids (chapter 2.6) 1, 2, 3
- P243 Take precautionary measures against static discharge.
- P260 Do not breathe gas/mist/vapours/spray.
- P261 Avoid breathing gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment
- P331 Do NOT induce vomiting.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362 Take off contaminated clothing and wash before reuse.
- P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section MSDS 5).

3) Storage

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

○ **NFPA grade (0 ~ 4 level)**

- Health : 2, Flammability : 3, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Hexanes (5 isomers total hexanes plus MCP)	-	110-54-3	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.
- If swallowed, large amounts of water to drink and do not induce vomiting.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.
- If exposed or concerned, get medical attention/advice.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Move containers from fire area, if you can do without the risk.
- Cool containers with water until well after fire is out.
- Keep unauthorized personnel out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.
- Due to the extremely low flash point, irrigating fire extinguishing may be less effective when put out a fire.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Do not touch spilled material. Stop leak if you can do it without risk.
- Move container to safe area from the leak area.
- Remove all sources of ignition.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.
- Keep unauthorized people away,isolate hazard area and deny entry.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.
- Do not use plastic containers.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Since emptied containers retain product residue(vapor, liquid, solid) follow all MSDS and label warnings even after container is emptied.
- Refer to Engineering controls and personal protective equipment.
- Dealing only with a well-ventilated place.
- Operators should wear antistatic footwear and clothing.
- Do not inhale the steam prolonged or repeated.
- Avoid contact with heat, sparks, flame or other ignition sources.
- Contaminated work clothing should not be allowed out of the workplace.

B. Conditions for safe storage, including any incompatibilities

- Check regularly for leaks.
- Avoid direct sunlight.
- Keep sealed when not in use.
- Prevent static electricity and keep away from combustible materials or heat sources.
- Collected them in sealed containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [n-Hexane] : TWA, 50 ppm (176 mg/m3)

○ **OSHA PEL**

- [n-Hexane]:500ppm 1800mg/m3

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Any chemical cartridge respirator with organic vapor cartridge(s).
- Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
- Any air-purifying respirator with a full facepiece and an organic vapor canister.
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate chemical resistant glove.

○ **Skin protection**

- Wear appropriate chemical resistant protective clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	colorless
B. Odor	gasoline odor
C. Odor threshold	60 ppm
D. pH	Not available
E. Melting point/Freezing point	-95 ℃
F. Initial Boiling Point/Boiling Ranges	69 ℃
G. Flash point	-22 ℃
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	7.5 / 1.1 %
K. Vapour pressure	17 ㎪ (20℃)
L. Solubility	0.0013 g/100㎖ (20 ℃)
M. Vapour density	3 (air=1)
N. Specific gravity(Relative density)	0.7 (water=1)
O. Partition coefficient of n-octanol/water	3.9
P. Autoignition temperature	225 ℃
Q. Decomposition temperature	Not available
R. Viscosity	0.326 cP (20℃)
S. Molecular weight	86.18

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- May be fatal if swallowed and enters airways
- May cause respiratory irritation.

○ **(Oral)**

- Not available

○ **(Eye·Skin)**

- Causes serious eye irritation
- Causes skin irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- Product (ATEmix) : >5000mg/kg
- [n-Hexane] : LD50 = 25000 ㎎/㎏ Rat (NLM)
- [Water] : LD50 > 90000 ㎎/㎏ Rat (KOSHA)

*** Dermal**

- Not available

*** Inhalation**

- Product (ATEmix) : >50.0mg/L
- [n-Hexane] : LC50 = 135.7 mg/L/4 hr (EHC, 1991)

○ **Skin corrosion/irritation**

- Causes skin irritation

○ **Serious eye damage/irritation**

- Causes serious eye irritation

○ **Respiratory sensitization**

- Not available

○ **Skin sensitization**

- Not available

○ **Carcinogenicity**

*** IARC**

- Not available

*** OSHA**

- Not available

*** ACGIH**

- Not available

*** NTP**

- Not available

*** EU CLP**

- Not available

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Suspected of damaging fertility or the unborn child

○ **STOT-single exposure**

- May cause drowsiness and dizziness.
- May cause respiratory irritation.

○ **STOT-repeated exposure**

- May cause damage to organs through prolonged or repeated exposure

○ **Aspiration hazard**

- May be fatal if swallowed and enters airways

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- Not available

○ **Crustaceans**

- [n-Hexane] : LC50 = 3.88 ㎎/ℓ 4 hr (EHC (1991))

○ **Algae**

- Not available

B. Persistence and degradability

○ **Persistence**

- [n-Hexane] : log Kow = 3.9 (ICSC)

- [Water] : log Kow = -1.38

○ **Degradability**

- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- Not available

○ **Biodegration**

- [n-Hexane] : Biodegradability = 100 (%) (existing chemical safety inspections data)

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designated waste is mixed, it is difficult to treat separately, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.
- Will be pre-processed by the separation of oil and water.

B. Special precautions for disposal

- The user of this product must dispose by oneself or entrust it to a waste disposer, a person who recycles other's waste or establishes and operates waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 1208

B. Proper shipping name

- HEXANES

C. Hazard Class

- 3

D. IMDG CODE/IATA DGR Packing group

- II

E. Marine pollutant

- Applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-E (Non-water-reactive flammable liquids)
- EmS SPILLAGE SCHEDULE : S-D (Flammable liquids)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- Not applicable

○ **Information of EU Classification**

*** Classification**

- [n-Hexane] : H225, H361f, H304, H373, H315, H336, H411

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- [n-Hexane] : 2267.995 kg 5000 lb

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- [n-Hexane] : Applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2019-03-13

C. Revision number and Last date revised

- 3 times, 2023-03-28

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).