REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Hexylene Glycol

Date of issue: 2020-06-05 **Revision date: 2026-05-26** **Version: R0004.0001**

1. IDENTIFICATION

A. Product name

- Hexylene Glycol

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, REPUBLIC OF KOREA
- Emergency telephone number : 82-31-495-4055

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, REPUBLIC OF KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Serious eye damage/irritation : Category2A
- Specific target organ toxicity(Single exposure) : Category3(Narcotic effects)
- Specific target organ toxicity(Single exposure) : Category3(Respiratory tract irritation)

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Warning

○ **Hazard statements**

- H319 Causes serious eye irritation
- H335 May cause respiratory irritation.
- H336 May cause drowsiness and dizziness.

○ **Precautionary statements**

1) Prevention

- P261 Avoid breathing gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P337+P313 If eye irritation persists: Get medical advice/attention.

3) Storage

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification

- Not available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
2-Methyl-2,4-pentanediol	2,4-Dihydroxy-2-methylpentane ; Diolane ; Hexylene glycol ; 2-Methyl-2,4-pentandiol ; 2-Methyl pentane-2,4-diol ; 4-Methyl-2,4-pentanediol ; 1,1,3-Trimethyltrimethylenediol ; Alpha,alpha,alpha'-trimethyltrimethylene glycol ;	107-41-5	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Cool containers with water until well after fire is out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Notify your local firestation and inform the location of the fire and characteristics hazard.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Avoid inhalation of materials or combustion by-products.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Wear proper personal protective apparatus as indicated in Section 8 and avoid skin contact and inhalation.
- Must work against the wind, let the upwind people to evacuate.
- Remove all sources of ignition.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notify the central and local government if the emission reach the standard threshold.
- Disposal of waste shall be in compliance with the Wastes Control?Act
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Wash thoroughly after handling.
- Since emptied containers retain product residue(vapor, liquid, solid) follow all MSDS and label warnings even after container is emptied.
- Get the manual before use.
- Operators should wear antistatic footwear and clothing.
- Do not inhale the steam prolonged or repeated.

B. Conditions for safe storage, including any incompatibilities

- Check regularly for leaks.
- Do not apply direct heat.
- Do not apply any physical shock to container.
- Avoid direct sunlight.
- No open fire.
- Collected them in sealed containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [2-Methyl-2,4-pentanediol] : TWA 25 ppm, STEL 50 ppm (10 mg/m3)

○ **OSHA PEL**

- Not available

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Any chemical cartridge respirator with organic vapor cartridge(s).
- Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
- Any air-purifying respirator with a full facepiece and an organic vapor canister.
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate glove.

○ **Skin protection**

- Wear appropriate clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	colorless
B. Odor	sweet odor
C. Odor threshold	Not available
D. pH	Not available
E. Melting point/Freezing point	-50 ℃
F. Initial Boiling Point/Boiling Ranges	198 ℃
G. Flash point	96 ℃
H. Evaporation rate	0.003 (n-butyl acetate=1)
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	8.1 / 1.2 %
K. Vapour pressure	6.7 ㎜Hg (20℃)
L. Solubility	100 g/100㎖
M. Vapour density	4.1
N. Specific gravity(Relative density)	0.92
O. Partition coefficient of n-octanol/water	0.58
P. Autoignition temperature	306 ℃
Q. Decomposition temperature	Not available
R. Viscosity	34 (20℃)
S. Molecular weight	118.174

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- May cause respiratory irritation.

○ **(Oral)**

- Not available

○ **(Eye·Skin)**

- Causes serious eye irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- [2-Methyl-2,4-pentanediol] : LD50 4700 ㎎/㎏ Rat (OECD Guideline 401)(ECHA)

*** Dermal**

- [2-Methyl-2,4-pentanediol] : LD50 > 5000 ㎎/㎏ Rabbit (SIDS)

*** Inhalation**

- Not available

○ **Skin corrosion/irritation**

- Not available

○ **Serious eye damage/irritation**

- Causes serious eye irritation

○ **Respiratory sensitization**

- Not available

○ **Skin sensitization**

- Not available

○ **Carcinogenicity**

*** IARC**

- Not available

*** OSHA**

- Not available

*** ACGIH**

- Not available

*** NTP**

- Not available

*** EU CLP**

- Not available

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Not available

○ **STOT-single exposure**

- May cause drowsiness and dizziness.
- May cause respiratory irritation.

○ **STOT-repeated exposure**

- Not available

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [2-Methyl-2,4-pentanediol] : LC50 8690 ㎎/ℓ 96 hr Pimephales promelas (ECHA)

○ **Crustaceans**

- [2-Methyl-2,4-pentanediol] : EC50 5140 ㎎/ℓ 48 hr Daphnia magna (ECHA)

○ **Algae**

- [2-Methyl-2,4-pentanediol] : ErC50 > 429 ㎎/ℓ 72 hr Selenastrum capricornutum (ECHA)

B. Persistence and degradability

○ **Persistence**

- [2-Methyl-2,4-pentanediol] : log Kow 0.58 (HSDB)

○ **Degradability**

- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- Not available

○ **Biodegradation**

- [2-Methyl-2,4-pentanediol] : 81 % 28 day (ECHA)

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- It shall be treated by incineration

B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- Not applicable

B. Proper shipping name

- Not applicable

C. Hazard Class

- Not applicable

D. IMDG CODE/IATA DGR Packing group

- Not applicable

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : Not available
- EmS SPILLAGE SCHEDULE : Not available
- Air transport(IATA): Not subject to IATA regulations.

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- [2-Methyl-2,4-pentanediol] : Not applicable

○ **Information of EU Classification**

*** Classification**

- [2-Methyl-2,4-pentanediol] : H319, H315

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- Not applicable

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2020-06-05

C. Revision number and Last date revised

- 3 times, 2026-05-26

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).