REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

N/2-Potassium Hydroxide (0.5M)

Date of issue: 2019-07-22 **Revision date: 2025-07-28** **Version: R0003.0001**

1. IDENTIFICATION

A. Product name

- N/2-Potassium Hydroxide (0.5M)

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Emergency telephone number : 82-31-495-4055

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Skin corrosion/irritation : Category2

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Warning

○ **Hazard statements**

- H315 Causes skin irritation

○ **Precautionary statements**

1) Prevention

- P264 Wash hands thoroughly after handling.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P321 Specific treatment
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P362 Take off contaminated clothing and wash before reuse.

3) Storage

- Not applicable

4) Disposal

- Not applicable

C. Other hazards which do not result in classification : (NFPA Classification)

○ **NFPA grade (0 ~ 4 level)**

- Health : 2, Flammability : 0, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Water	Dihydrogen oxide ; Oxidane	7732-18-5	97
Potassium hydroxide	Potassium hydroxide (K(OH)) ; Potassium hydrate ;	1310-58-3	3

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Move containers from fire area, if you can do without the risk.
- Cool containers with water until well after fire is out.
- Keep unauthorized personnel out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Keep containers cool with water spray.

- Vapor or gas is burned at distant ignition sources can be spread quickly.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Do not touch spilled material. Stop leak if you can do it without risk.
- Move container to safe area from the leak area.
- Remove all sources of ignition.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Since emptied containers retain product residue(vapor, liquid, solid) follow all MSDS and label warnings even after container is emptied.
- Refer to Engineering controls and personal protective equipment.
- Dealing only with a well-ventilated place.
- Operators should wear antistatic footwear and clothing.
- Do not inhale the steam prolonged or repeated.

B. Conditions for safe storage, including any incompatibilities

- Check regularly for leaks.
- Do not use damaged containers.
- No open fire.
- Prevent static electricity and keep away from combustible materials or heat sources.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [Potassium hydroxide] : Ceiling 2 mg/m3
- [Water] : Not available

○ **OSHA PEL**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.

- Any chemical cartridge respirator with organic vapor cartridge(s).
- Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
- Any air-purifying respirator with a full facepiece and an organic vapor canister.
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate glove.

○ **Skin protection**

- Wear appropriate clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	colorless
B. Odor	odorless
C. Odor threshold	Not available
D. pH	13~14
E. Melting point/Freezing point	>0℃
F. Initial Boiling Point/Boiling Ranges	> 130 ℃
G. Flash point	Not available
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	4.1
L. Solubility	Not available
M. Vapour density	0.62(air=1)
N. Specific gravity(Relative density)	1.02
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	56.11

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- Not available

○ **(Oral)**

- Not available

○ **(Eye·Skin)**

- Causes skin irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- Product (ATEmix) : >5000mg/kg
- [Water] : LD50 > 90000 ㎎/㎏ Rat (KOSHA)
- [Potassium hydroxide] : LD50 388 ㎎/㎏ Rat (OECD TG 425)(ECHA)

*** Dermal**

- [Water] : Not available
- [Potassium hydroxide] : Not available

*** Inhalation**

- [Water] : Not available
- [Potassium hydroxide] : Not available

○ **Skin corrosion/irritation**

- Causes skin irritation

○ **Serious eye damage/irritation**

- Not available

○ **Respiratory sensitization**

- Not available

○ **Skin sensitization**

- Not available

○ **Carcinogenicity**

*** IARC**

- [Water] : Not available
- [Potassium hydroxide] : Not available

*** OSHA**

- [Water] : Not available
- [Potassium hydroxide] : Not available

*** ACGIH**

- [Water] : Not available
- [Potassium hydroxide] : Not available

*** NTP**

- [Water] : Not available
- [Potassium hydroxide] : Not available

*** EU CLP**

- [Water] : Not available
- [Potassium hydroxide] : Not available

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Not available

○ **STOT-single exposure**

- Not available

○ **STOT-repeated exposure**

- Not available

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [Potassium hydroxide] : LC50 165 ㎎/ℓ 24 hr
- [Water] : Not available

○ **Crustaceans**

- [Water] : Not available
- [Potassium hydroxide] : Not available

○ **Algae**

- [Water] : Not available
- [Potassium hydroxide] : Not available

B. Persistence and degradability

○ **Persistence**

- [Water] : log Kow = -1.38
- [Potassium hydroxide] : Not available

○ **Degradability**

- [Water] : Not available
- [Potassium hydroxide] : Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- [Water] : Not available
- [Potassium hydroxide] : Not available

○ **Biodegration**

- [Water] : Not available
- [Potassium hydroxide] : Not available

D. Mobility in soil

- [Water] : Not available
- [Potassium hydroxide] : Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designated waste is mixed, it is difficult to treat separately, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.

B. Special precautions for disposal

- The user of this product must dispose by oneself or entrust it to a waste disposer, a person who recycles other’s waste or establishes and operates waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 1814

B. Proper shipping name

- POTASSIUM HYDROXIDE, SOLUTION

C. Hazard Class

- 8

D. IMDG CODE/IATA DGR Packing group

- II

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-A (General fire schedule)
- EmS SPILLAGE SCHEDULE : S-B (Corrosive substances)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

○ **Information of EU Classification**

*** Classification**

- [Potassium hydroxide] : H302, H314
- [Water] : Not applicable

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- [Potassium hydroxide] : 453.599 kg 1000 lb
- [Water] : Not applicable

*** EPCRA Section 302 (40CFR355.30)**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

○ **Rotterdam Convention listed ingredients**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

○ **Stockholm Convention listed ingredients**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

○ **Montreal Protocol listed ingredients**

- [Water] : Not applicable
- [Potassium hydroxide] : Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2019-07-22

C. Revision number and Last date revised

- 2 times, 2025-07-28

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).