REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Potassium Hydroxide 45%

Date of issue: 2020-12-22 **Revision date: 2020-12-22** **Version: R0002.0002**

1. IDENTIFICATION

A. Product name

- Potassium Hydroxide 45%

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name :
- Address :
- Emergency telephone number :

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Acute toxicity (oral) : Category3
- Skin corrosion/irritation : Category1A

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Danger

○ **Hazard statements**

- H301 Toxic if swallowed
- H314 Causes severe skin burns and eye damage

○ **Precautionary statements**

1) Prevention

- P260 Do not breathe gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

- P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P321 Specific treatment
- P330 Rinse mouth.
- P363 Wash contaminated clothing before reuse.

3) Storage

- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification

- Not available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Water	Dihydrogen oxide ; Oxidane	7732-18-5	54~56
Potassium hydroxide	Potassium hydroxide (K(OH)) ; Potassium hydrate ;	1310-58-3	44~46

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Flush skin with plenty of wter for at least 15 minutes while removing contaminated clothing and shoes.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Cool containers with water until well after fire is out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Notify your local firestation and inform the location of the fire and characteristics hazard.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Avoid inhalation of materials or combustion by-products.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Wear proper personal protective apparatus as indicated in Section 8 and avoid skin contact and inhalation.
- Must work against the wind, let the upwind people to evacuate.
- Remove all sources of ignition.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notify the central and local government if the emission reach the standard threshold.
- Disposal of waste shall be in compliance with the Wastes Control?Act
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Wash thoroughly after handling.
- Since emptied containers retain product residue(vapor, liquid, solid) follow all MSDS and label warnings even after container is emptied.
- Get the manual before use.
- Operators should wear antistatic footwear and clothing.
- Do not inhale the steam prolonged or repeated.

B. Conditions for safe storage, including any incompatibilities

- Check regularly for leaks.
- Do not apply direct heat.
- Do not apply any physical shock to container.
- Avoid direct sunlight.
- No open fire.
- Collected them in sealed containers.
- Do not eat, drink or smoke when using this product.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [Potassium hydroxide] : Ceiling 2 mg/m3

○ **OSHA PEL**

- Not available

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Any chemical cartridge respirator with organic vapor cartridge(s).
- Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
- Any air-purifying respirator with a full facepiece and an organic vapor canister.
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate glove.

○ **Skin protection**

- Wear appropriate clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	colorless
B. Odor	odorless
C. Odor threshold	Not available
D. pH	14
E. Melting point/Freezing point	380℃
F. Initial Boiling Point/Boiling Ranges	> 1324 ℃
G. Flash point	Not available
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	Not available
L. Solubility	Not available
M. Vapour density	Not available
N. Specific gravity(Relative density)	2.04
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	56.11

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- Not available

○ **(Oral)**

- Toxic if swallowed

○ **(Eye·Skin)**

- Causes severe skin burns and eye damage

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- Product (ATEmix) : 300mg/kg < ATEmix <= 2000mg/kg
- [Water] : LD50 > 90000 ㎎/㎏ Rat (KOSHA)
- [Potassium hydroxide] : LD50 388 ㎎/㎏ Rat (OECD TG 425)(ECHA)

*** Dermal**

- Not available

*** Inhalation**

- Not available

○ **Skin corrosion/irritation**

- Causes severe skin burns and eye damage

○ **Serious eye damage/irritation**

- Not available

○ **Respiratory sensitization**

- Not available

○ **Skin sensitization**

- Not available

○ **Carcinogenicity**

*** IARC**

- Not available

*** OSHA**

- Not available

*** ACGIH**

- Not available

*** NTP**

- Not available

*** EU CLP**

- Not available

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Not available

○ **STOT-single exposure**

- Not available

○ **STOT-repeated exposure**

- Not available

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [Potassium hydroxide] : LC50 165 ㎎/ℓ 24 hr

○ **Crustaceans**

- Not available

○ **Algae**

- Not available

B. Persistence and degradability

○ **Persistence**

- [Water] : log Kow = -1.38

○ **Degradability**

- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- Not available

○ **Biodegradation**

- Not available

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- It shall be treated by incineration
- Do disposal as the method of agglomeration, precipitation, filtration and dehydration after disposal using the reaction of neutralization and oxidation-reduction.
- Do disposal as the method of evaporation and concentration.
- Purified by means of Separation•distillation•extractio•filtration

B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 1814

B. Proper shipping name

- POTASSIUM HYDROXIDE, SOLUTION

C. Hazard Class

- 8

D. IMDG CODE/IATA DGR Packing group

- II

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-A (General fire schedule)
- EmS SPILLAGE SCHEDULE : S-B (Corrosive substances)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- [Potassium hydroxide] : Not applicable
- [Water] : Not applicable

○ **Information of EU Classification**

*** Classification**

- [Potassium hydroxide] : H302, H314

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- [Potassium hydroxide] : 453.599 kg 1000 lb

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2020-12-22

C. Revision number and Last date revised

- 2 times, 2020-12-22

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).