REAGENTS DUKSAN

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Sodium Hydroxide 93%

Date of issue: 2019-07-02 **Revision date: 2025-12-23** **Version: R0006.0001**

1. IDENTIFICATION

A. Product name

- Sodium Hydroxide 93%

B. Recommended use and restriction on use

- General use : for experimental, research and industrial use
- Restriction on use : Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Emergency telephone number : 82-31-495-4055

○ **Supplier/Distributer information**

- Company name : DUKSAN PURE CHEMICALS
- Address : 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, KOREA
- Telephone number : 82-31-495-4055
- Emergency telephone number : 82-31-495-4055
- Fax number : 82-31-495-4058

2. HAZARD IDENTIFICATION

A. GHS Classification

- Corrosive to metals : Category1
- Acute toxicity (dermal) : Category4
- Skin corrosion/irritation : Category1A

B. GHS label elements

○ **Hazard symbols**





○ **Signal words**

- Danger

○ **Hazard statements**

- H290 May be corrosive to metals
- H312 Harmful in contact with skin
- H314 Causes severe skin burns and eye damage

○ **Precautionary statements**

1) Prevention

- P234 Keep only in original container.
- P260 Do not breathe dust/fume.
- P264 Wash hands thoroughly after handling.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P321 Specific treatment
- P363 Wash contaminated clothing before reuse.
- P390 Absorb spillage to prevent material damage.

3) Storage

- P405 Store locked up.
- P406 Store in corrosive resistant container with a resistant inner liner.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

○ **NFPA grade (0 ~ 4 level)**

- Health : 3 , Flammability : 0, Reactivity : 1

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Sodium hydroxide	Caustic soda ; Sodium hydroxide ; Sodium hydrate ; Ascarite	1310-73-2	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray

- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Move containers from fire area, if you can do without the risk.
- Cool containers with water until well after fire is out.
- Keep unauthorized personnel out.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Wear appropriate protective equipment.
- Keep containers cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Wear proper personal protective apparatus as indicated in Section 8 and avoid skin contact and inhalation.
- Ventilate closed spaces before entering.
- Must work against the wind, let the upwind people to evacuate.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small liquid state spills: Appropriate container for disposal of spilled material collected.
- Put the spilled material in an appropriate containers and clean the contaminated area

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Wash thoroughly after handling.
- Comply with all applicable laws and regulations for handling
- Get the manual before use.
- Do not handle until all safety precautions have been read and understood.
- Avoid contact with strong oxidizing agent.

B. Conditions for safe storage, including any incompatibilities

- Keep in the original container.
- Please pay attention to incompatibilities materials and conditions to avoid.
- Keep sealed when not in use.
- Prevent static electricity and keep away from combustible materials or heat sources.
- Collected them in sealed containers.
- Do not store in metal containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [Sodium hydroxide] : Ceiling 2 mg/m3

○ **OSHA PEL**

- [Sodium hydroxide]: 2mg/m3

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ **Respiratory protection**

- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
- Respiratory protection is ranked in order from minimum to maximum.
- Consider warning properties before use.
- Dust, mist, fume-purifying respiratory protection
- Air-purifying respirator with high-efficiency particulate filtering
- Any respiratory protection with a electromotion fan(for dust, mist, fume-purifying)
- Self-contained breathing apparatus with a corpuscle filter of high efficiency
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.

○ **Eye protection**

- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
- Provide an emergency eye wash station and quick drench shower in the immediate work area.

○ **Hand protection**

- Wear appropriate chemical resistant glove.

○ **Skin protection**

- Wear appropriate chemical resistant protective clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Solid(Other)
- Color	white
B. Odor	odorless
C. Odor threshold	Not available
D. pH	0.05% solution 12; 0.5% solution 13; 5% solution 14
E. Melting point/Freezing point	318 ℃
F. Initial Boiling Point/Boiling Ranges	1390 ℃
G. Flash point	Not available
H. Evaporation rate	Not available
I. Flammability(solid, gas)	nonflammable
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	1 ㎜Hg (739℃)
L. Solubility	109 g/100㎖ (20℃), soluble in water, glycerol
M. Vapour density	Not available
N. Specific gravity(Relative density)	2.1
O. Partition coefficient of n-octanol/water	-3.88 (estimate)
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	4 cP (350℃)
S. Molecular weight	40

10. STABILITY AND REACTIVITY

A. Chemical Stability

- Stable under normal conditions of use and storage.

B. Possibility of hazardous reactions

- May be corrosive to metals.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with metals.

D. Incompatible materials

- Avoid contact with strong oxidizing agent and strong reducing agent.

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **(Respiratory tracts)**

- Not available

○ **(Oral)**

- Not available

○ **(Eye·Skin)**

- Causes severe skin burns and eye damage

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- Not available

*** Dermal**

- [Sodium hydroxide] : LD50 1350 ㎎/㎏ Rabbit (HSDB)

*** Inhalation**

- Not available

○ **Skin corrosion/irritation**

- Causes severe skin burns and eye damage

○ **Serious eye damage/irritation**

- Not available

○ **Respiratory sensitization**

- Not available

○ **Skin sensitization**

- Not available

○ **Carcinogenicity**

*** IARC**

- Not available

*** OSHA**

- Not available

*** ACGIH**

- Not available

*** NTP**

- Not available

*** EU CLP**

- Not available

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Not available

○ **STOT-single exposure**

- Not available

○ **STOT-repeated exposure**

- Not available

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [Sodium hydroxide] : LC50 125 ㎎/ℓ 96 hr (Gambusia affinis)

○ **Crustaceans**

- [Sodium hydroxide] : EC50 40.4 ㎎/ℓ 48 hr (Ceriodaphnia dubia) (ECHA)

○ **Algae**

- Not available

B. Persistence and degradability

○ **Persistence**

- [Sodium hydroxide] : log Kow -3.88 (SRC)

○ **Degradability**

- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- [Sodium hydroxide] : BCF -3.88 (SRC)

○ **Biodegration**

- Not available

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designated waste is mixed, it is difficult to treat separately, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.
- Do disposal as neutralization, hydrolysis and oxidation-reduction.
- High temperature incinerating, high-temperature melt processing will be landfilled
- Solidification processing.

B. Special precautions for disposal

- The user of this product must dispose by oneself or entrust it to a waste disposer, a person who recycles other’s waste or establishes and operates waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 1823

B. Proper shipping name

- SODIUM HYDROXIDE, SOLID

C. Hazard Class

- 8

D. IMDG CODE/IATA DGR Packing group

- II

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-A (General fire schedule)
- EmS SPILLAGE SCHEDULE : S-B (Corrosive substances)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- Not applicable

○ **Information of EU Classification**

*** Classification**

- [Sodium hydroxide] : H314

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- [Sodium hydroxide] : 453.599 kg 1000 lb

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2019-07-02

C. Revision number and Last date revised

- 5 times, 2025-12-23

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).