SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Piperazine anhydrous

Date of issue: 2026-10-21 **Revision date: Not applicable** **Version: 1.0**

1. IDENTIFICATION

A. Product name

- Piperazine anhydrous

B. Recommended use and restriction on use

- General use: for experimental, research and industrial use
- Restriction on use: Never drink, Not used except for experimental, research and industrial applications.

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name: DUKSAN PURE CHEMICALS CO., LTD
- Address: 53,SINWONRO 133BEONGIL, DANWONGU, ANSANSHI, GYUNGGIDO, REPUBLIC OF KOREA
- Emergency telephone number: 82-31-495-4055

○ **Supplier/Distributor information**

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2. HAZARD IDENTIFICATION

A. GHS Classification

- Flammable solids : Category1
- Skin corrosion/irritation : Category1B
- Respiratory sensitization : Category1
- Skin sensitization : Category1B
- Reproductive toxicity : Category2

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Danger

○ **Hazard statements**

- H228 Flammable solid
- H314 Causes severe skin burns and eye damage
- H317 May cause an allergic skin reaction
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H361 Suspected of damaging fertility or the unborn child

○ **Precautionary statements**

1) Prevention

- P201 Obtain special instructions before use.

- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
- P284 In case of inadequate ventilation wear respiratory protection.

2) Response

- P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P321 Specific treatment (if in eyes, wash with plenty of running water; if in contact with skin, wash with plenty of running water; if inhaled, move to fresh air; if ingested, seek medical advice on whether to induce vomiting).
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
- P362+P364 Take off contaminated clothing and wash before reuse.
- P363 Wash contaminated clothing before reuse.
- P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section SDS 5).

3) Storage

- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification

- Not available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Piperazine	1,4-Diazacyclohexane ; 1,4-Diethylenediamine ; 1,4-Piperazine ; Hexahydropirazine ; Hexahydropyrazine ; Pyrazine hexahydride ; Pyrazine, hexahydro- ;	110-85-0	100.0

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- Take specific treatment if needed.
- When exposed to large amounts of steam and mist, move to fresh air.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.
- If exposed or concerned, get medical attention/advice.
- Remove to fresh air and keep at rest in a position comfortable for breathing.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Avoid use of water jet for extinguishing
- Dry chemical, Carbon dioxide, Regular foam extinguishing agent, Water spray

B. Specific hazards arising from the chemical

- Causes severe skin burns and eye damage
- Flammable solid
- May cause allergy or asthma symptoms or breathing difficulties if inhaled
- May cause an allergic skin reaction
- Suspected of damaging fertility or the unborn child

C. Special protective actions for firefighters

- Avoid inhalation of materials or combustion by-products.
- Cool containers with water until well after fire is out.
- Do not approach the tank surrounded by fire until it is extinguished.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Keep unauthorized personnel out.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Do not touch spilled material. Stop leak if you can do it without risk.
- Handle the damaged containers or spilled material after wearing appropriate protective equipment
- Move container to safe area from the leak area.
- Must work against the wind, let the upwind people to evacuate.
- Remove all sources of ignition.

B. Environmental precautions

- If large amounts have been spilled, inform the relevant authorities.
- Prevent runoff and contact with waterways, drains or sewers.

C. Methods and materials for containment and cleaning up

- Appropriate container for disposal of spilled material collected.
- Disposal of waste shall be in compliance with the Wastes Control Act
- Dust spills : Cover dust spills with plastic sheet or waterproof cloth to minimize spreading and avoid contact with water.
- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notify the central and local government if the emission reach the standard threshold.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Avoid contact with incompatible materials.
- Avoid direct physical contact.
- Comply with all applicable laws and regulations for handling
- Dealing only with a well-ventilated place.
- Do not handle until all safety precautions have been read and understood.

B. Conditions for safe storage, including any incompatibilities

- Avoid direct sunlight.
- Check regularly for leaks.
- Do not apply any physical shock to container.
- Do not apply direct heat.
- Do not use damaged containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [Piperazine] : TWA 0.03 ppm(Inhalable fraction and vapor) Resp sens; asthma

○ **OSHA PEL**

- Not applicable

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ Respiratory protection

- Air-purifying respirator with high-efficiency particulate filtering
- Any respiratory protection with a electromotion fan(for dust, mist, fume-purifying)
- Consider warning properties before use.
- Dust, mist, fume-purifying respiratory protection
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- Respiratory protection is ranked in order from minimum to maximum.
- Self-contained breathing apparatus with a corpuscle filter of high efficiency
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.

○ Eye protection

- Provide an emergency eye wash station and quick drench shower in the immediate work area.
- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.

○ Hand protection

- Wear appropriate chemical resistant glove.

○ Skin protection

- Wear appropriate chemical resistant protective clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Solid
- Color	colorless
B. Odor	amine odor
C. Odor threshold	Not available
D. pH	Not available
E. Melting point/Freezing point	106 ℃
F. Initial Boiling Point/Boiling Ranges	146°C
G. Flash point	65°C
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Flammable solid (Burning time: 10 s)
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	Not available
L. Solubility	Not available
M. Vapour density	Not available
N. Specific gravity(Relative density)	1.1 g/cm3
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	320 ℃
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	86.14 g/mol

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Contact with other combustible material may cause fire.
- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid: Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **Respiratory tracts**

- May cause allergy or asthma symptoms or breathing difficulties if inhaled

○ **Oral**

- Not available

○ **Eye·Skin**

- Causes severe skin burns and eye damage

- May cause an allergic skin reaction

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- [Piperazine] : LD50 ca 2600 mg/kg Rat (OECD TG 401) (ECHA)

*** Dermal**

- [Piperazine] : LD50 1590 mg/kg Rabbit (NITE)

*** Inhalation**

- Not available

○ **Skin corrosion/irritation**

- Causes severe skin burns and eye damage

○ **Serious eye damage/irritation**

- Not available

○ **Respiratory sensitization**

- May cause allergy or asthma symptoms or breathing difficulties if inhaled

○ **Skin sensitization**

- May cause an allergic skin reaction

○ **Carcinogenicity**

*** IARC**

- Not available

*** OSHA**

- Not available

*** ACGIH**

- [Piperazine] : DSEN; RSEN; A4

*** NTP**

- Not available

*** EU CLP**

- Not available

*** Other information**

- Not applicable

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Suspected of damaging fertility or the unborn child

○ **STOT-single exposure**

- Not available

○ **STOT-repeated exposure**

- Not available

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [Piperazine] : LC50 > 100 mg/L 96 hr Oryzias latipes (OECD TG 203, GLP), NOEC 7.9 mg a.i./L 33 d Pimephales promelas (OECD TG 210, GLP) (ECHA)

○ **Crustaceans**

- [Piperazine] : EC50 21 mg/L 48 hr Daphnia magna, NOEC 50 mg/L 21 day Daphnia magna (NICS)

○ **Algae**

- [Piperazine] : EC50 153.1 mg/L, NOEC 109.3 mg/L 72 hr Raphidocelis subcapitata (OECD TG 201, GLP) (ECHA)

B. Persistence and degradability

○ **Persistence**

- [Piperazine] : log Pow - 1.24 (25 ℃) (OECD TG 107) (ECHA)

○ **Degradability**

- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- [Piperazine] : BCF <= 3.9 L/kg (0.01 mg/L, Cyprinus carpio) (OECD TG 305, GLP) (ECHA)

○ **Biodegradation**

- [Piperazine] : Readily biodegradable, 70.2 % degradation (CO2 evolution) 28d (OECD TG 301 F, GLP) (ECHA)

D. Mobility in soil

- [Piperazine] : Koc 507 (OECD TG 106) (ECHA)

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- It shall be treated by incineration
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them

B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 2579

B. Proper shipping name

- PIPERAZINE

C. Hazard Class

- 8

D. IMDG CODE/IATA DGR Packing group

- III

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE :F-A (General fire schedule)
- EmS SPILLAGE SCHEDULE :S-B (Corrosive substances)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- [Piperazine] : Not applicable

○ **Information of EU Classification**

*** Classification**

- [Piperazine] : H314,H317,H334,H361

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- Not applicable

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.

- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2026-10-21

C. Revision number and Last date revised

- Not applicable

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).